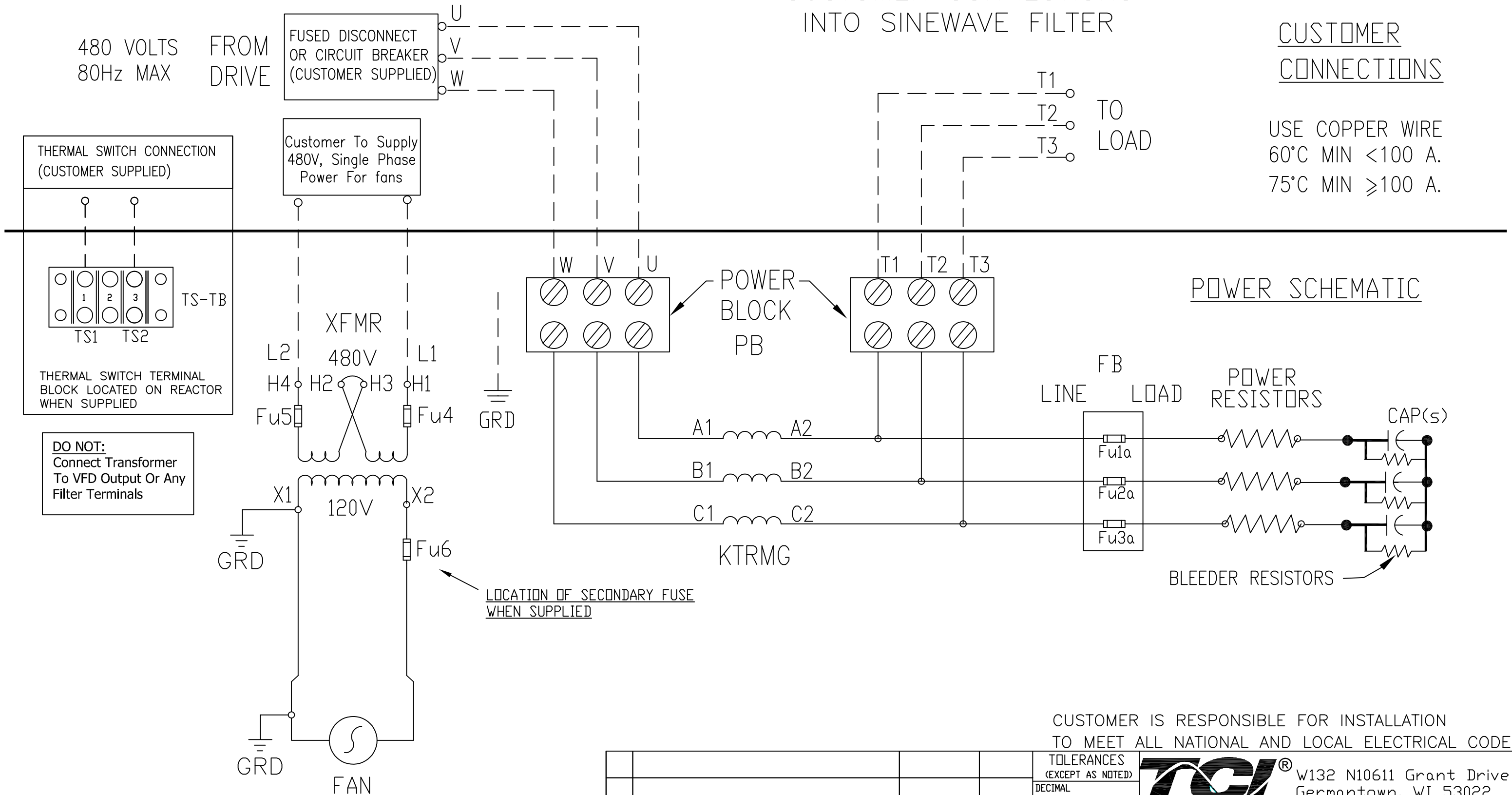


CUSTOMER CONNECTIONS INTO SINEWAVE FILTER

CUSTOMER CONNECTIONS

USE COPPER WIRE
60°C MIN <100 A.
75°C MIN ≥100 A.



POWER SCHEMATIC

CONTROL SCHEMATIC

DO NOT:
Connect Transformer
To VFD Output Or Any
Filter Terminals

LOCATION OF SECONDARY FUSE
WHEN SUPPLIED

CUSTOMER IS RESPONSIBLE FOR INSTALLATION
TO MEET ALL NATIONAL AND LOCAL ELECTRICAL CODES

NO	REVISION	DATE	BY
B	5233, Resistors across caps	4/27/20	DSW
A	4911 ADDED THERMAL SWITCH TB	09/30/19	JRN

TOLERANCES (EXCEPT AS NOTED)	
DECIMAL	
.XX ± NA	
.XXX ± NA	
FRACTIONAL ± NA	
ANGULAR ± NA	

TCL® W132 N10611 Grant Drive
Germantown, WI 53022

Standard SineWave Filter
8AMPS TO 55AMPS.

DRN. BY	DSW	DATE	10/07/2010	DWG. NO.	24281-1A
SCALE	TO FIT	APRVD.			B

SHT. 1 of 1