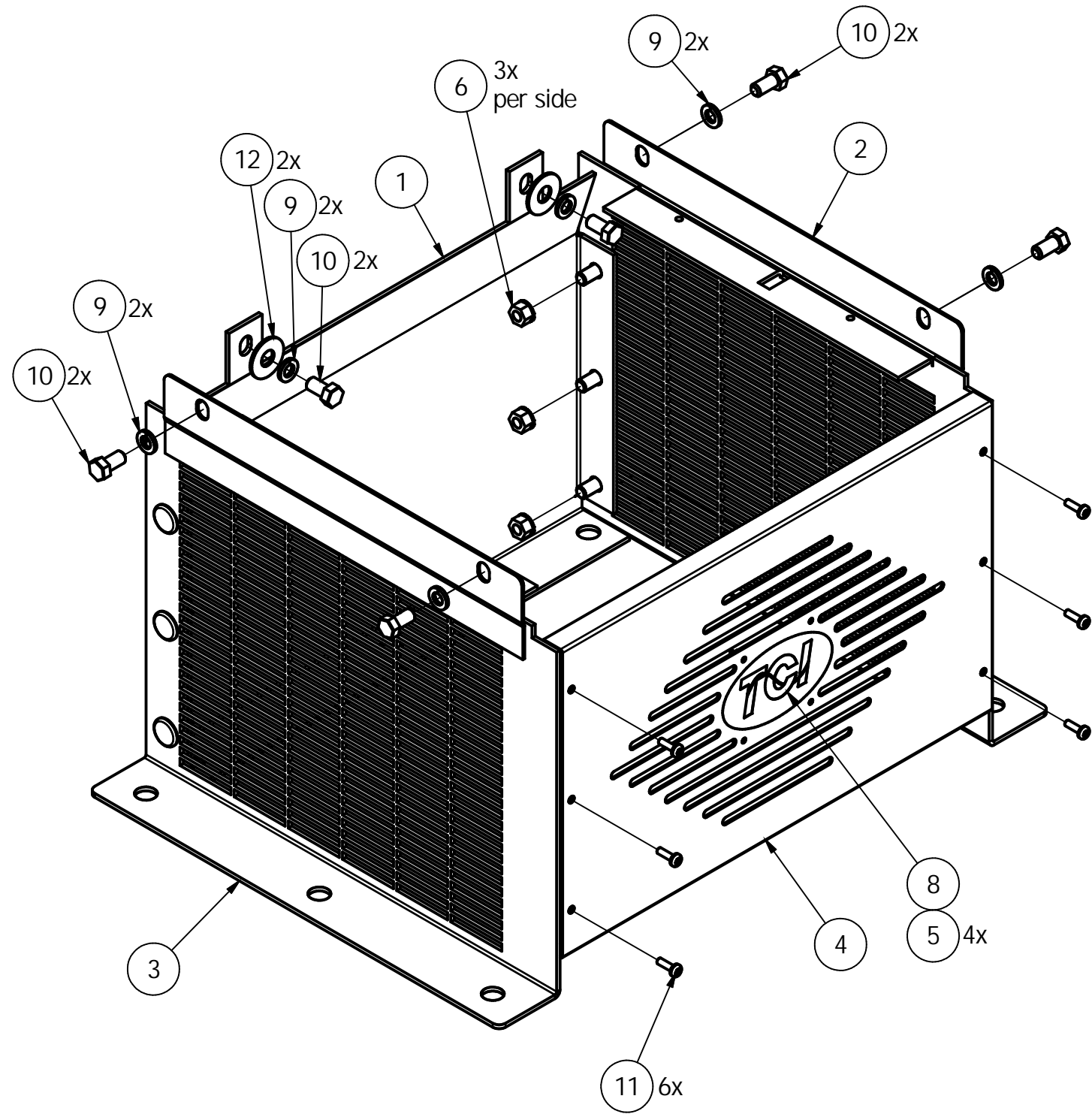


PARTS LIST			
ITEM	DESCRIPTION	QTY	TCI p/n
1	Back, Pedestal, ALC 50/100A	1	30687
2	Right Side, Pedestal, ALC 50/100A	1	30685
3	Left Side, Pedestal, ALC 50/100A	1	30686
4	Front Cover, Pedestal, ALC 50/100A	1	30688
5	Hex Flange Nut	4	3103
6	Nut, KEPS, .38-16, Stl	6	11626
7	Plate, Label, Pedestal	1	29199
8	Label, TCI, Pedestal	1	29256
9	Helical Spring Lock Washer	6	1556
10	Bolt, HH, .38-16, .75, Stl	6	1782
11	Screw, PH, TORX Taptite 10-32X.63 Zn	6	24826
12	Washer, Fl, .44, Stl, USS	2	11841



Assembly Instructions:

- 1.) Lay the enclosure/filter on its back.
- 2.) Open the door. Caution, the open door should be supported so the weight of the door is not hanging on the hinges.
- 3.) Place the pedestal back #1 on a flat surface, then slide the right & left (#2 & 3) pedestal side studs through the holes in the back. Loosely thread nuts #6 onto the 6 studs.
- 4.) Lift with two hands the assembled sides/back and slide the 2 tabs of the pedestal back #1 through the slots on the enclosure bottom. Secure it to back panel with 3/8 hardware item #'s 9, 10, & 12.
- 5.) Secure the pedestal sides to the enclosure sides with 3/8 inch bolts #10 and lock washer #9.
- 6.) Only finger tighten all 3/8 inch hardware for the sides and back. Once in place, then torque all 3/8 hardware to 250 in-lb.
- 7.) Carefully stand filter up and move into place using the lifting eyes located the top of the enclosure. WARNING: TIPPING HAZARD, assembled unit has high center of gravity, extreme care should be used until the filter is properly anchored to the floor.
- 8.) Anchor unit to floor using the four holes located on each side of the pedestal; refer to installation drawing 107432.
- 9.) Place label #8 on label plate #7. Use nuts #5 to mounting plate on inside of front cover.
- 10.) Install front cover using screws #11. CAUTION, damage can occur to cover by using any lifting devices under the front cover.
- 11.) For pedestal catalog #HGAF01D1A.

				TOLERANCES (EXCEPT AS NOTED)		W132 N10611 Grant Drive Germantown, WI 53022	
				DECIMAL			
				.XX ± .03		Pedestal Assy Type 1 Size D1, Active Filter, 50/100A	
				.XXX ± .010			
				FRACTIONAL		DRN. BY: MJS	
				± 1/32		DATE: 11/16/17	
				ANGULAR		APRVD: 30847	
				± 1°		SCALE: yes	
NO	REVISION	DATE	BY			SIZE: B	SHT.1 OF 1