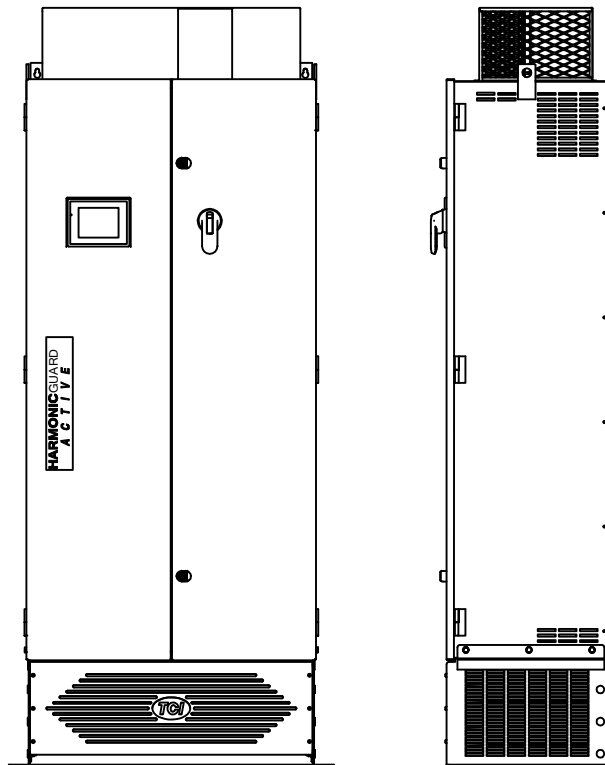
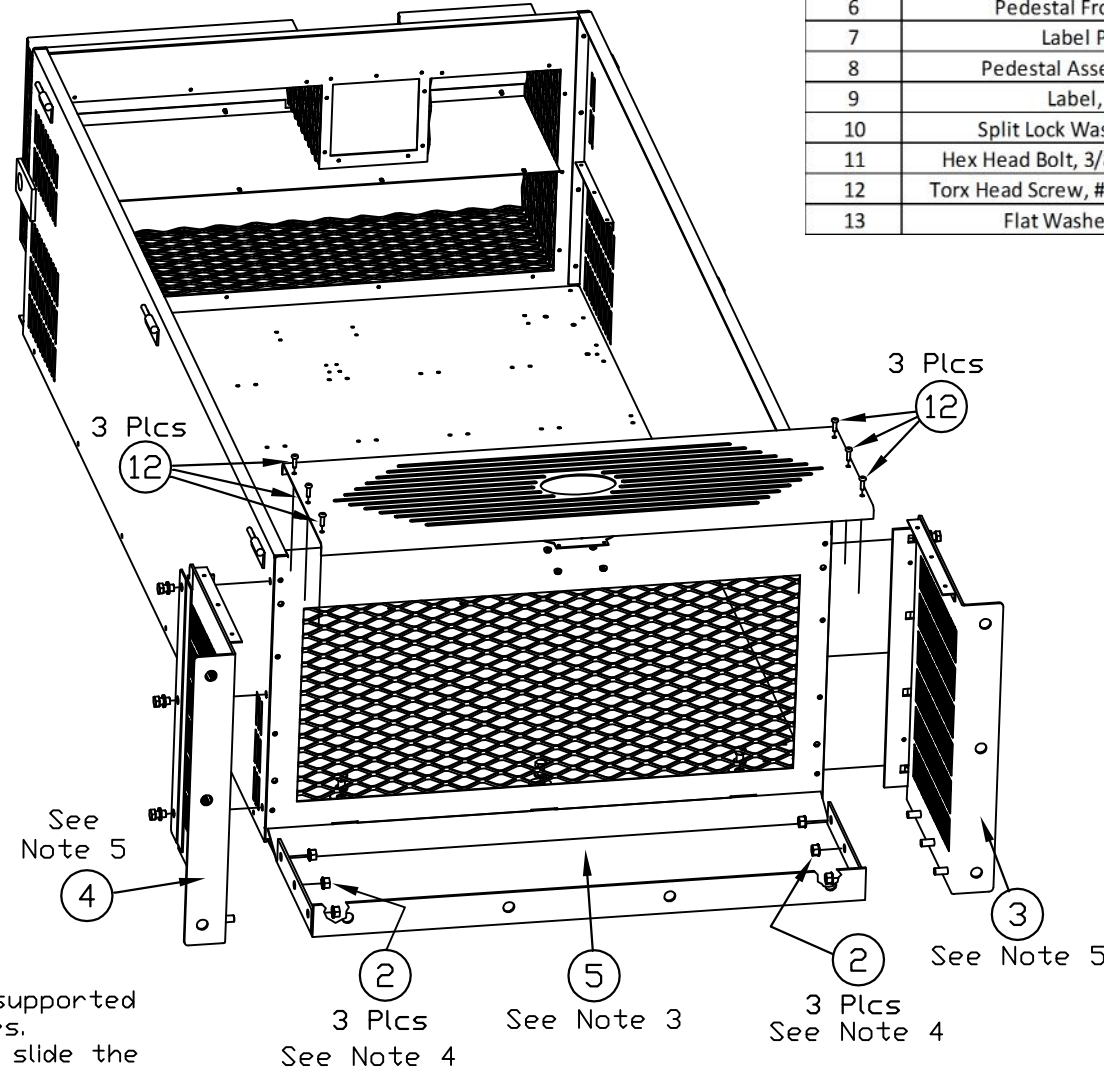


Assembled Views
1/2 Scale



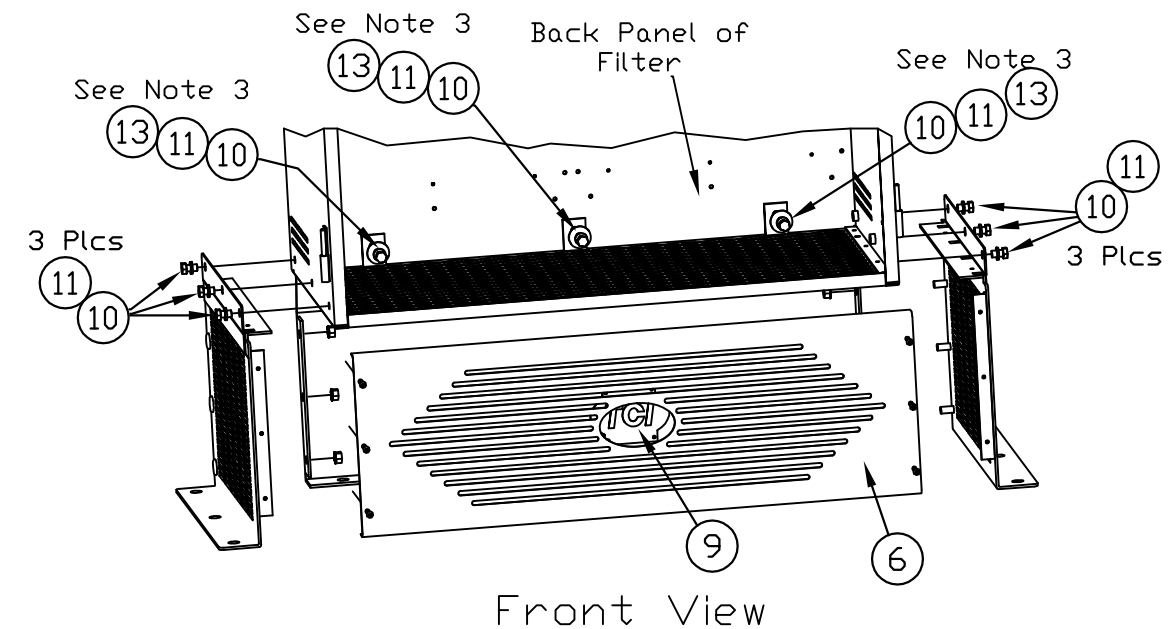
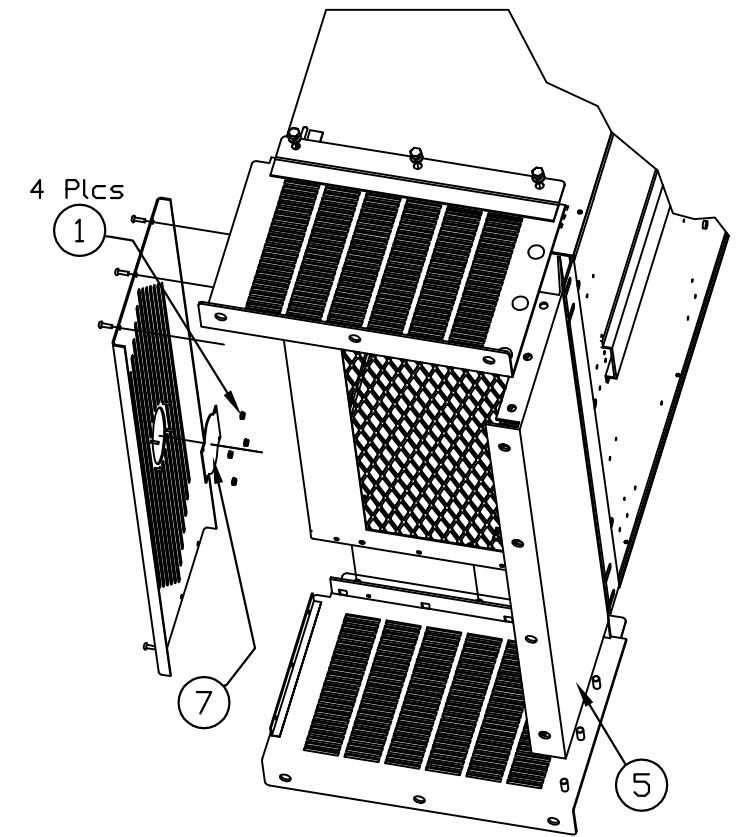
See Note 10

Laying On Back
See Notes 1 & 2



Parts List			
Item Number	Part Description	Qty	TCI Part Number
1	Flange Nut, #6-32	4	3103
2	Keps Nut, KEPS, 3/8-16	6	11626
3	Pedestal Right Side	1	29190
4	Pedestal Left Side	1	29191
5	Pedestal Back	1	29193
6	Pedestal Front Cover	1	29195
7	Label Plate	1	29199
8	Pedestal Assembly Dwg	1	29253
9	Label, TCI	1	29256
10	Split Lock Washer, 3/8 IN	9	1556
11	Hex Head Bolt, 3/8-16 X 3/4 Long	9	1782
12	Torx Head Screw, #10-32 X 5/8 Long	6	24826
13	Flat Washer, 3/8 IN	3	11841

Right Side View



Assembling Instructions:

- 1.) Lay the enclosure/filter on its back.
- 2.) Open the doors. **Caution**, the open doors should be supported so the weight of the doors aren't hanging on the hinges.
- 3.) Place the pedestal back #5 on a flat surface, then slide the right & left (#3 & 4) pedestal side studs through the holes in the back. Loosely thread nuts #2 onto the 8 studs.
- 4.) Lift with two hands the assembled sides/back and slide the 3 tabs of the pedestal back #5 through the slots on the enclosure bottom. Secure it to back panel with 3/8 hardware item #'s 10, 11 & 13.
- 5.) Secure the pedestal sides to the enclosure sides with 3/8 inch bolts #11 and lock washer #10.
- 6.) Only finger tighten all 3/8 inch hardware for the sides and back. Once in place, then torque all 3/8 hardware to 250 in. lb.
- 7.) Carefully stand filter up and move into place using the lifting eyes located the top of the enclosure. **WARNING: TIPPING HAZARD, assembled unit has high center of gravity, extreme care should be used until the filter is properly anchored to the floor.**
- 8.) Anchor unit to floor using the three holes located on each side of the pedestal; refer to installation drawing #105764.
- 9.) Place label #9 on label plate #7. Use nuts #1 to mounting plate on inside of front cover.
- 10.) Install front cover using screws #12. **CAUTION**, damage can occur to cover by using any lifting devices under the front cover.
- 11.) For pedestal catalog #HGAF01E2.

WARNING: Filter must be securely anchored to the floor to avoid a tipping hazard!

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A	Edit Notes	11/24/14	RHW
NO	REVISION	DATE	BY

TOLERANCES (EXCEPT AS NOTED)	
DECIMAL	.XX ± .05
	.XXX ± .025
FRACTIONAL	± 1/32
ANGULAR	± 1/2°

TCI® W132 N10611 Grant Drive
Germantown, WI 53022

Pedestal Assy Dwg Type 1
Size E2, Active Filter, 220-300A

DRN. BY	RHW	DATE	9/29/14	DWG. NO.	29253
SCALE	N/A	SIZE	B		SHT.1 OF 1