Variable frequency drives (VFD) are beneficial to a wide range of applications, but contain a power conversion process that creates current and voltage distortion, known as harmonics.

Issues caused by harmonics may include:
- Transformer and distribution equipment overheating
- Random breaker tripping
- Sensitive equipment failure
- Poor power factor

**KDR Line Reactor**

The KDR Line Reactor offers impedance against the flow of harmonics and other high frequencies that can cause tripping and equipment failure.

Drives and other sensitive devices are protected by the KDR from electrical distortion on the line including harmonics.

**Advantages of the KDR Line Reactor**
- Extend the life of the motor on the output of the VFD
- Protect other equipment on the line from operational issues caused by voltage distortion
- Dramatically increase drive uptime by reducing the likelihood of the drive tripping
- Improve power factor
- Reduce motor heating and audible noise
- Increase system productivity
- Meet IEEE 519-2014

**Typical Applications**
- Pulp & Paper
- Machining
- Wastewater Treatment Plants
- Oil & Gas
- HVAC Systems
- Irrigation Fields, Farms
- Extruders
- Steel Industry

**Warranty**

Every TCI line reactor is manufactured in Wisconsin with high quality materials and is backed by a lifetime warranty.*
## Technical Specifications

### Ratings

<table>
<thead>
<tr>
<th>Voltage Range</th>
<th>HP Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>208/240V</td>
<td>0.5 - 200</td>
</tr>
<tr>
<td>480V</td>
<td>0.5 - 1250</td>
</tr>
<tr>
<td>575V/600V</td>
<td>0.5 - 1500</td>
</tr>
<tr>
<td>690V</td>
<td>0.5 - 1500</td>
</tr>
</tbody>
</table>

### Environmental Conditions

<table>
<thead>
<tr>
<th>Condition</th>
<th>Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating Temperature</td>
<td>Open: 50°C (122°F)</td>
</tr>
<tr>
<td></td>
<td>Enclosed: 40°C (104°F)</td>
</tr>
<tr>
<td>Operating Altitude</td>
<td>2,000 m (6,000 ft) Derating necessary above 2,000 m</td>
</tr>
</tbody>
</table>

### Reference Technical Standards

- **Agency Approvals**: cUL, UL; UL Recognized, CE Marked
- **Fundamental Frequency**: 50/60 Hz
- **Impedance Protection**: Low “Z” and High “Z”
- **System Voltage**: 208/240VAC, 480VAC, 575/600VAC, 690VAC
- **Short Term Overload Rating**: Tolerate 200% rated I for a maximum of 3 minutes

### Impedance Options

KDR Line Reactors have been designed to provide the best protection for both your drive and your application. KDR Optimized Drive Reactors are available in two ratings versions, Low “Z” (low impedance) and High “Z” (high impedance). Input impedance can significantly improve drive performance. Select impedance based on the guidelines below:

#### Use KDR Low “Z” Units For:

- Any application where either a 1.5% or 3% reactor would be applied.

**Reduction of nuisance tripping caused by:**

- Transient voltages caused by capacitor switching
- Line notching
- DC bus overvoltage tripping
- Inverter overcurrent and overvoltage

**Additional benefits include:**

- Lowering injected percentage of harmonic current
- Improving true power factor
- Reducing cross-talk between drives
- Adding impedance to drives with DC link chokes/reactors when more impedance is desired due to a relatively stiff source

#### Use KDR High “Z” Units For:

- Any application where a 5% reactor would be applied.

**KDR High “Z” offers the same superior benefits as Low “Z” plus additional benefits which include:**

- Helping prevent drive component damage
- Providing maximum harmonic mitigation without adding capacitance

### Part Numbering System

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>KDR Series</td>
<td>UL Listed</td>
</tr>
<tr>
<td>Design Frame</td>
<td>Sequence Code</td>
</tr>
<tr>
<td>Impedance Rating</td>
<td>Enclosure</td>
</tr>
<tr>
<td>L = Low Impedance</td>
<td>E01 = UL Type 1</td>
</tr>
<tr>
<td>H = High Impedance</td>
<td>E3R = UL Type 3R</td>
</tr>
<tr>
<td>P = Output Reactor</td>
<td></td>
</tr>
</tbody>
</table>

### Performance Guarantee

Properly sized for the application, a KDR reactor is guaranteed to eliminate any AC drive overvoltage tripping problems. If a KDR reactor is installed and the tripping problem remains, TCI will take back the reactor and pay shipping both ways. (Offer valid for 60 days from date of shipment.)

*For the life of the drive*